

ectromagnetic Clutches & Brakes

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PRODUCTS MENU Home » Mobile Products » Troubleshooting » Clutch Slips Industrial Products Mobile Products **Potential Problem Possible Reason** Solution **Mobile Clutches** Low voltage going into the clutch. Defective battery. Check with voltmeter, battery should be Why They Work So Well 8-16 volts. (Assuming 12 volt battery.) **Typical Applications** Lead wire cut which could be Fix or replace lead wire. **Installation Procedures** intermittently grounding out the lead wire causing the clutch to turn on and off or Troubleshooting not to give full voltage. Clutch Will Not Disengage (Example) Clutch Will Not Engage Erratic engagement. If lead wire is kinked or pinched and the Fix or replace lead wire. Clutch Slips break is internal, the clutch operation Noisy Clutch may show up as being erratic **Mobile Models/Dimensions** engagement. General Purpose (Example) PTO Clutch/Brake Clutch is contaminated. Oil or other lubricant has been sprayed Clean off surfaces with solvent and on the clutch surface. Sometimes this reburnish. Replace the clutch if damage is Air Blower Products shows up after the clutch is severe enough. disassembled. Physical evidence is either burnt oil or a greasy metallic surface showing oil still present. (Example) Clutch overloaded. Output torque required is greater than Size clutch correctly for the application. what the clutch can handle. If input Replace clutch. torque going into clutch is greater than the output torque required, the clutch will slip. If it slips too long, the clutch surfaces will be galled Output stalled. If output is stalled, clutch could slip to Replace clutch. the point where it will burn up and Translate page into: destroy either bearings or the field. Russian If voltage is going to the clutch, but the Coil open or shorted. Check coil with ohmmeter. A range close clutch will still not engage. to 3 to 4 ohms should be present at an ambient coil temperature of 70\uffffF.

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Clutch not burnished.

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If full torque is required immediately and

clutch is not burnished, it will slip and

could become galled.

Links

Replace coil.

- Industry and Reference
- Company Associations

Try to reburnish clutch. If slipping is to

severe, clutch will have to be replaced.

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